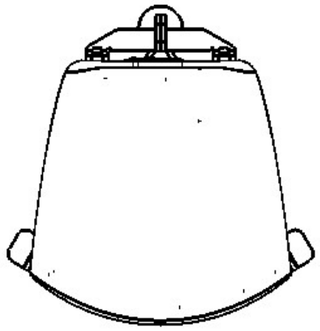
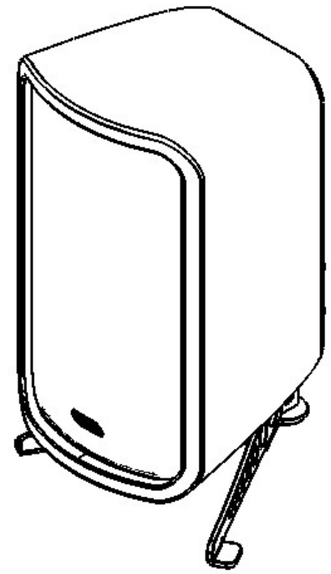
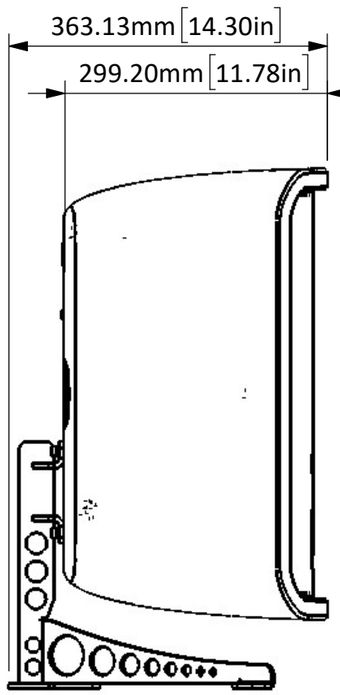
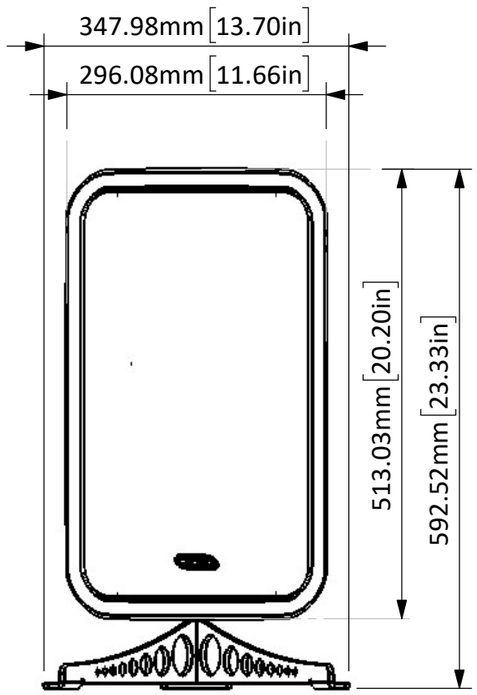
**IF IN DOUBT ASK**

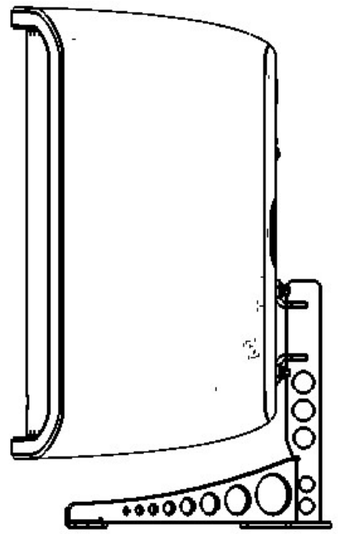
| REV | ECN No | CHANGE DESCRIPTION | DRAWN BY | CHECKED BY | APPROVED BY | APPROVED ON |
|---|---|---|---|---|---|---|
| B | n/a | New Drawing | MKJ | - | Admin | 09/05/2024 |

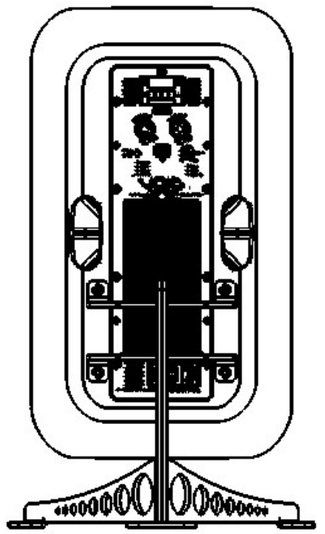








| | | | |
|---|---|---|---|
| TITLE: Full SP Assembly | | DRAWING No. SP10590-001 | |
| PROJECT: SP10590 - Cyclone 208i | EST. WEIGHT (kg): 22.66 | SAP No. TBC | |
| MATERIAL: Various | COLOUR: N/A | | |
| FINISH: N/A | TEXTURE/FINISH: SMOOTH | | |

SCALE: 1:7

THIRD ANGLE PROJECTION TO BS 8888

SHT 1 OF 1 SHTS

SHEET: A3

FABRICATION UNLESS OTHERWISE STATED

| | |
|---|---|
| UP TO 300mm | ±0.2 |
| 300mm-500mm | ±0.5 |
| 500mm - 1m | ±1.0 |
| 1m - 5m | ±2.0 |
| ANGULAR | ±1 |

MACHINING UNLESS OTHERWISE STATED

| | |
|---|---|
| 0mm | ± 0.5 |
| 0.0mm | ± 0.2 |
| 0.00mm | ± 0.1 |
| 0.000mm | ± 0.01 |
| ANGULAR | ±0.5 |

BREAK EDGE 0.05 - 0.15

FILLET RADS 0.1 - 0.3

UNITS UNLESS OTHERWISE STATED

LINEAR - mm WEIGHT - kg
ANGULAR - degrees TEMP - C°

SURFACE TEXTURE VALUES IN MICROMETRES (µm) TO BS1134:PT2.
ALL MACHINED SURFACES TO BE √ ALL SCREW THREADS TO BS3643 PT.2.

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