

IF IN DOUBT ASK

REV	ECN No	CHANGE DESCRIPTION	DRAWN BY	CHECKED BY	APPROVED BY	APPROVED ON
6	C30050	remove the line under the serial Number.	JYY	WCS	GB	27/09/2024
7	C30067	Up Issue for Assembly Part (CA10367-101)	MKJ	Admin	TB	24/10/2024

A

A

B

B

C

C

D

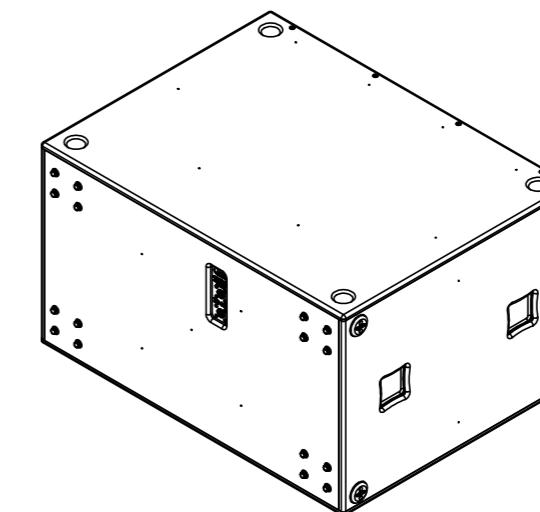
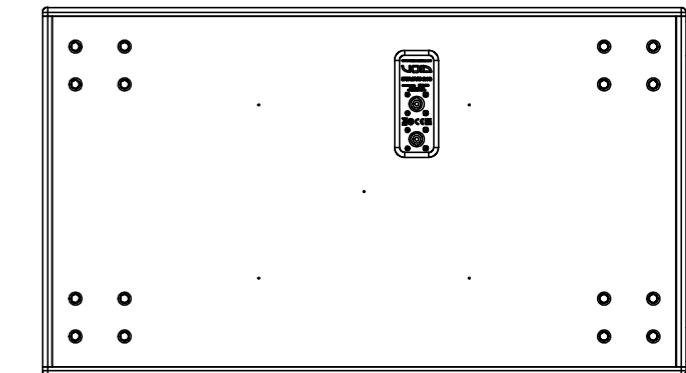
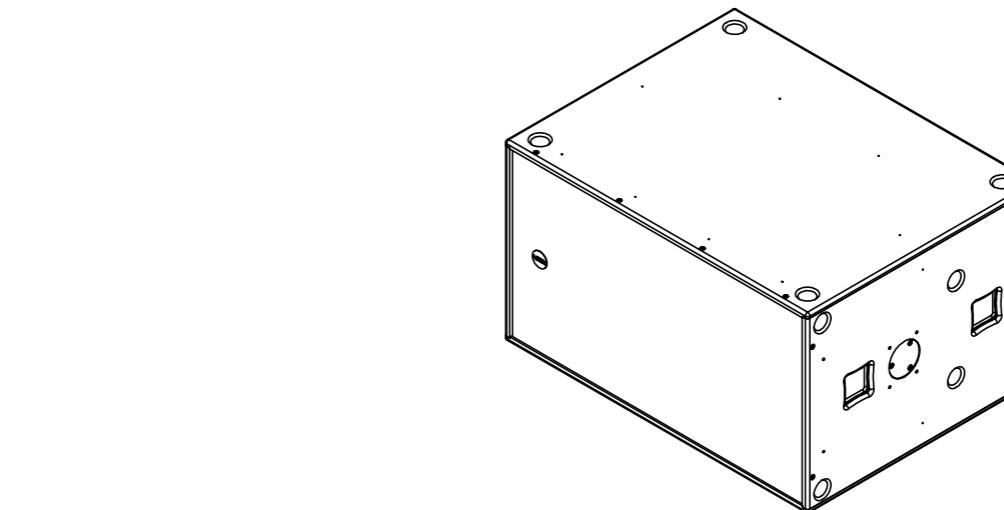
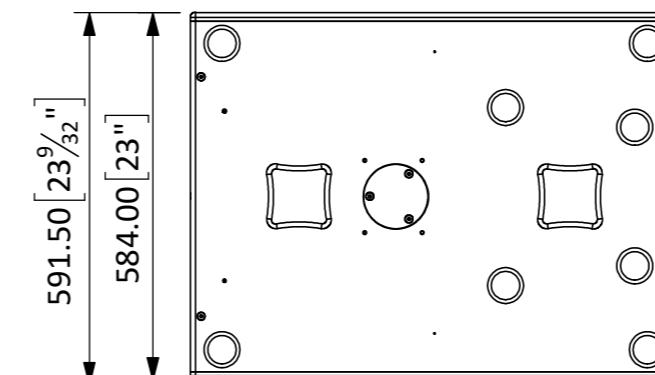
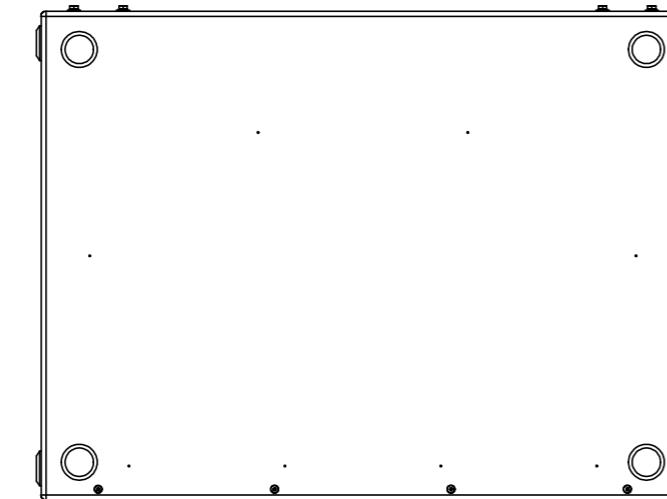
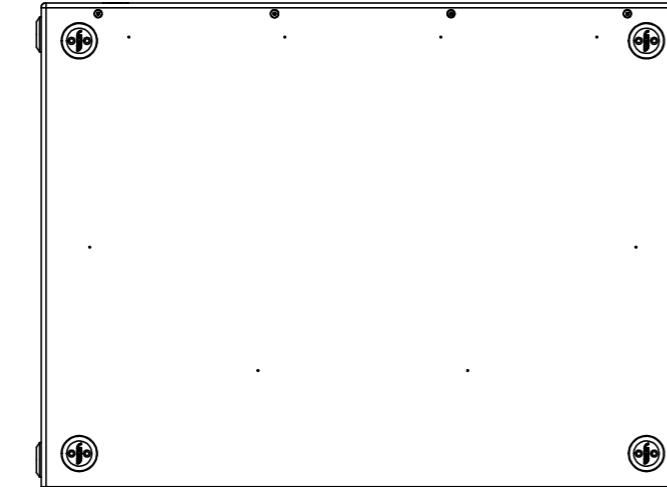
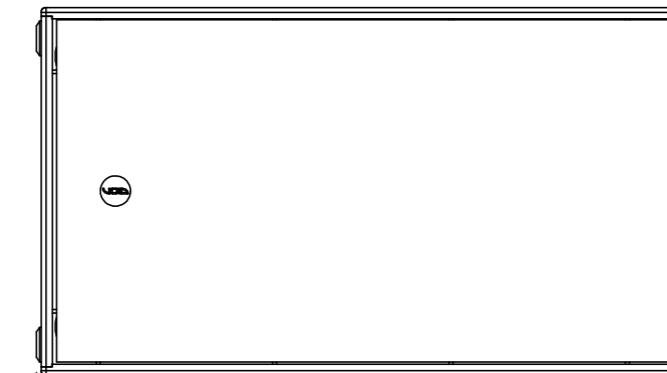
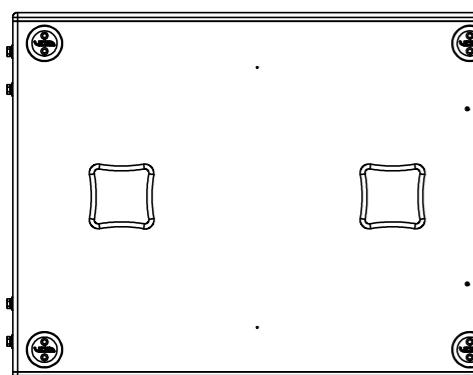
D

E

E

F

F



784.30 [30 7/8"]  
775.5 [30 17/32"]

1021.00 [40 3/16"]  
1028.50 [40 1/2"]

TITLE: <b>Full SP Assy - Black</b>		DRAWING No. <b>SP10177-001</b>	SCALE: <b>1:12</b>	UNITS UNLESS OTHERWISE STATED
PROJECT: <b>Stasys 218</b>	EST. WEIGHT (kg): SAP No. <b>53.19</b>	PROJECTION TO BS 8888		LINEAR - mm    WEIGHT - kg ANGULAR - degrees    TEMP - °C
MATERIAL: <b>See Parts</b>	COLOUR: <b>RAL9005 (BLACK)</b>	SHT 1 OF 1 SHTS	FABRICATION UNLESS OTHERWISE STATED	MACHINING UNLESS OTHERWISE STATED
FINISH: <b>PAINT (POLY)</b>	TEXTURE/FINISH: <b>GRAINED</b>	SHEET: <b>A3</b>	UP TO 300mm $\pm 0.2$ 0mm $\pm 0.5$ BREAK EDGE 300mm-500mm $\pm 0.5$ 0.0mm $\pm 0.2$ 500mm-1m $\pm 1.0$ 0.0mm $\pm 0.1$ 1m-6m $\pm 2.0$ 0.0mm $\pm 0.01$ FILLET RAD ANGULAR $\pm 1$ ANGULAR $\pm 0.5$	SURFACE TEXTURE VALUES IN MICROMEETRES (μm) TO BS1134 PT2. ALL MACHINED SURFACES TO BE ✓ ALL SCREW THREADS TO BS3643 PT 2.
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